



5202# 美國白馬三段式穩速器 DESCHNER SLIMLINE SKIPCHEK

產品規格 SPECIFICATIONS

1 Model No. 型號	2 Stroke 行程 (mm)	3 Minimum Force 最低推力 (N)	4 Plunger Return Force 軸心回原點推力 (N)	5 Time for Plunger Return 軸心回原點時間 (sec/秒)	6 C.F. at Slowest Adjustment 最慢加工行程 (mm/秒)		
					4400N Load 推力	2200N Load 推力	440N Load 推力
100_-31-1/2 (___C.F./___F.F.)	12.7	22.7	18	0.031	1.701	0.736	0.083
100_-31-1 (___C.F./___F.F.)	25.4	22.7	18	0.063	1.701	0.736	0.083
100_-31-2 (___C.F./___F.F.)	50.8	22.7	18	0.106	1.701	0.736	0.083
100_-31-3 (___C.F./___F.F.)	76.2	22.7	18	0.235	1.701	0.736	0.083

Note: C.F. = controlled feed (穩速行程) and F.F. = fast forward (略過不加工區域).

Dimensions and weight can refer to KINECHEK SLIMLINE models. (尺寸重量請參照標準穩速器型號)

訂購資訊 Order Information

- 1st C.F. = _____ mm (C.F. 行程)
- F.F. = _____ mm (F.F. 行程)
- Total SKIPCHEK stroke = _____ mm. (全行程)
- Drill thrust = _____ kg. (鑽孔推力)
(Default 68 kg. is tested / 預設為 68KG 推力測試)
- Round tube: ___ Yes ___ No (圓形管)
If Yes: O.D. = _____ mm. (圓管外徑)
Wall thickness = _____ mm (圓管厚度)
If No: Thickness of 1st section = _____ mm (第一段厚度)
Distance between sections = _____ mm (略過區域)
Thickness of 2nd section = _____ mm (第二段厚度)
- Drill Dia. = _____ mm (鑽孔直徑)
Point angle _____ degrees (接觸點角度)
- C.F. Feed Rate = _____ mm./min (進給速度)

Note: C.F. transition tolerance is +1.6/-0.0 mm. (C.F. 行程公差)

F.F. transition tolerance is +0.0/-1.6 mm. (F.F. 行程公差)

TUBE SKIP DRILLING

